

# SAFETY AWARENESS

Brief Topic Safety Refresher Training For Associates

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## Chop Saw and Miter Saw Safety

### Chop Saw and Miter Saw

A chop saw is essentially a lightweight circular saw mounted on a spring-loaded pivoting arm and supported by a metal base. Chop saws are considered the best saw to get very exact, square cuts. Compound miter saws have been developed due to the limited cutting capacity of the chop saw. These are basically chop saws that can make bevel cuts as well as miter cuts.



### Pre-Use Safety Precautions

- Review and understand information provided in the miter or chop saw operator's manual with particular attention given to descriptions of safety procedures.
- Inspect the miter or chop saw for damage or disrepair. Assure the saw blade is not damaged and properly aligned, movable saw parts are not binding, and the swing arm is functioning correctly. Inspect the electrical cord and plug for defects.
- If a miter or chop saw fails the pre-use inspection, notify your supervisor and remove the saw from service by attaching a red tag that states "OUT OF SERVICE." Complete red tag with appropriate information.

### Operating Precautions

The following are safety precautions to keep in mind when using miter or chop saws:

- Wear industrial-quality safety glasses or a face shield when using a miter or chop saw.
- Do not wear loose fitting clothing or jewelry that can be caught by moving parts. Pull back long hair with a band or wear long hair under a cap.
- Keep saw fences and blade guards in place and functioning properly.
- Assure saw blades are clean, sharp, and correctly set so that they will cut freely without forcing the blade against the work piece.
- Never feed the saw into the work piece at a rate faster than it can accept.
- Keep your fingers and hands at least four inches from a rotating saw blade.
- Check stock for nails, screws, knots or imperfections in the wood.
- Do not attempt to cut pieces of stock that are too small to easily hold with your hands.
- Never make free-hand cuts with a miter or chop saw.
- Firmly brace the work piece against the fence to prevent movement while cutting. When possible, use clamps to secure the work piece.
- Never reach behind, over, or under a saw blade unless it has stopped turning and the power has been disconnected.
- Disconnect the power source before changing or adjusting the saw blade.
- Clean saw dust and scrap stock from saw table (and floor) and dispose of in trash.

